
	General Work Information	Machine Laser 6KW
	Work Work00489v4	
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Data sheet Plate

Sheets n°	1	Work File name	Work00489v4_1		
Sheet code		Description			
Material	MS-O2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	82.291	Qty Part	214
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	23.684	Cutting Number	1
Dim Trim (mm)	2998.063 x 1500.019	Scrap (%)	22.349	Time Cutting (hh:mm:ss)	01:37:57
Notes				Dim Ref.	RX+:10 RX:-10 RY+:10 RY:-10

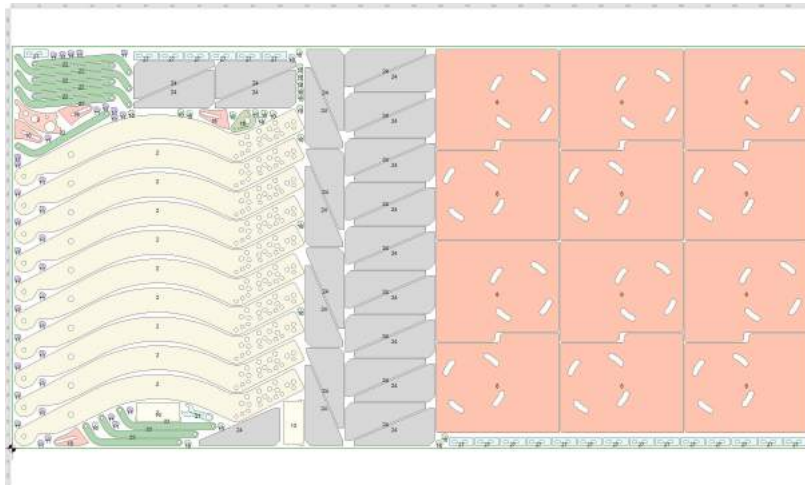


ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
1	.\001-016-00111-01 1		65 x 50	327.8642	2541.4045	0.06	4	00:01:14 (00:00:18)
2	.\1260884		1051.5 x 351	3448.4749	93771.5234	2.208	30	00:56:45 (00:01:53)
3	.\3		162 x 139.35	828.4853	7660.4839	0.18	3	00:01:14 (00:00:24)
7	1111111\TESTERP111		289 x 164	976.7985	22557.0176	0.531	1	00:00:15 (00:00:15)
11	500507BB-106\500507BB-106-P004		20 x 23.5	94.0959	376.0638	0.009	114	00:13:58 (00:00:07)
13	500507BB-106\500507PP-104-P013		172 x 72	504.7631	11790.4785	0.278	4	00:01:01 (00:00:15)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	8	00:01:39 (00:00:12)
17	KIN_3_C4\KIN-3-C4-GIR-TRV-AL1		96.3408 x 91.8508	465.4754	5172.8657	0.122	2	00:01:04 (00:00:32)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	3	00:01:25 (00:00:28)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	10	00:05:14 (00:00:31)
22	SEONI0403173		250.987 x 295.1774	908.3924	9671.5	0.228	10	00:03:29 (00:00:20)
24	TESTE_NESTING 19561060		300 x 140	772.9152	25000	0.589	13	00:02:41 (00:00:12)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	12	00:02:32 (00:00:12)


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Data sheet Plate

Sheets n°	2	Work File name	Work00489v4_2		
Sheet code		Description			
Material	MS-Q2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	90.025	Qty Part	153
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	15.95	Cutting Number	1
Dim Trim (mm)	2983.323 x 1500.019	Scrap (%)	15.051	Time Cutting (hh:mm:ss)	00:55:28
Notes				Dim Ref.	RX+:10 RX:-10 RY+:10 RY:-10

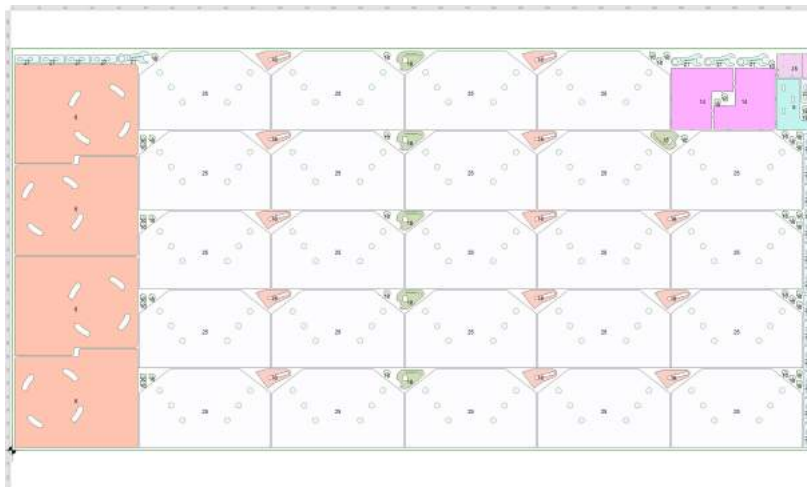


ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
2	.\1260884		1051.5 x 351	3448.4749	93771.5234	2.208	10	00:18:56 (00:01:53)
3	.\3		162 x 139.35	828.4853	7660.4839	0.18	1	00:00:25 (00:00:25)
6	1111\1111003		460 x 370	2286.6487	157009.5156	3.698	12	00:08:54 (00:00:44)
10	500507BB-104\500507BB-104-P007		20 x 23.5	94.0959	376.0638	0.009	24	00:02:56 (00:00:07)
11	500507BB-106\500507BB-106-P004		20 x 23.5	94.0959	376.0638	0.009	36	00:04:25 (00:00:07)
13	500507BB-106\500507PP-104-P013		172 x 72	504.7631	11790.4785	0.278	2	00:00:31 (00:00:15)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	4	00:00:49 (00:00:12)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	1	00:00:22 (00:00:22)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	1	00:00:31 (00:00:31)
22	SEON\0403173		250.987 x 295.1774	908.3924	9671.5	0.228	10	00:03:29 (00:00:20)
24	TESTE_NESTING 19561060		300 x 140	772.9152	25000	0.589	31	00:06:24 (00:00:12)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	21	00:04:27 (00:00:12)


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Sheets n°	3	Work File name	Work00489v4_3		
Sheet code		Description			
Material	MS-Q2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	96.543	Qty Part	116
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	9.432	Cutting Number	1
Dim Trim (mm)	2997.618 x 1500	Scrap (%)	8.9	Time Cutting (hh:mm:ss)	00:35:02
Notes				Dim Ref.	RX+:10 RX-:10 RY+:10 RY-:10



ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
5	.\I1015406		191.0727 x 129	800.7764	16962.6543	0.399	1	00:00:22 (00:00:22)
6	1111\1111003		460 x 370	2286.6487	157009.5156	3.698	4	00:02:58 (00:00:44)
10	500507BB-104\500507BB-104-P007		20 x 23.5	94.0959	376.0638	0.009	44	00:05:23 (00:00:07)
14	500507BB-106\500507PP-105-P056		232 x 234.18	951.36	41518.5156	0.978	2	00:00:35 (00:00:17)
15	500507BB-106\500507PP-105-P088		86 x 130.2664	617.8071	11016.874	0.259	1	00:00:44 (00:00:44)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	13	00:02:42 (00:00:12)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	6	00:02:21 (00:00:23)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	4	00:04:21 (00:01:05)
25	TESTE_NESTING 9561093		491.5 x 292	1452.2124	133694.2969	3.149	24	00:08:13 (00:00:20)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	17	00:03:36 (00:00:12)


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Sheets n°	4	Work File name	Work00489v4_4		
Sheet code		Description			
Material	MS-Q2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	88.534	Qty Part	229
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	17.441	Cutting Number	1
Dim Trim (mm)	2999.797 x 1500.013	Scrap (%)	16.458	Time Cutting (hh:mm:ss)	01:02:09
Notes				Dim Ref.	RX+:10 RX:-10 RY+:10 RY:-10



ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
1	.\001-016-00111-01 1		65 x 50	327.8642	2541.4045	0.06	14	00:04:21 (00:00:18)
3	.\3		162 x 139.35	828.4853	7660.4839	0.18	8	00:03:19 (00:00:24)
4	.\ARRUELA SUPERIOR		82 x 82	364.4247	4373.0972	0.103	2	00:00:20 (00:00:10)
6	11111\1111003		460 x 370	2286.6487	157009.5156	3.698	5	00:03:42 (00:00:44)
7	1111111\TESTERP111		289 x 164	976.7985	22557.0176	0.531	3	00:00:47 (00:00:15)
9	23.12-P2-22.0-01-S3\23.12-P2-22.0-01-S3051		383 x 179	1034.6582	55315.1719	1.303	11	00:02:49 (00:00:15)
10	500507BB-104\500507BB-104-P007		20 x 23.5	94.0959	376.0638	0.009	124	00:15:12 (00:00:07)
14	500507BB-106\500507PP-105-P056		232 x 234.18	951.36	41518.5156	0.978	22	00:06:27 (00:00:17)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	5	00:01:02 (00:00:12)
17	KIN_3_C4\KIN-3-C4-GIR-TRV-AL1		96.3408 x 91.8508	465.4754	5172.8657	0.122	1	00:00:32 (00:00:32)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	3	00:01:35 (00:00:31)
20	KIN_5_C5\KIN-5-C5-HEL-D2		486.5379 x 486.5379	2320.4446	113381.25	2.67	2	00:01:09 (00:00:34)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	6	00:03:07 (00:00:31)
23	TESTE_NESTING\010201520		319.5539 x 330	2131.5247	63862.6484	1.504	10	00:09:23 (00:00:56)
24	TESTE_NESTING\9561060		300 x 140	772.9152	25000	0.589	6	00:01:14 (00:00:12)
26	TESTE_NESTING\TESTE-XPR		319.5539 x 330	1319.7371	74044.3672	1.744	2	00:00:57 (00:00:28)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	5	00:01:03 (00:00:12)


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Sheets n°	5	Work File name	Work00489v4_5		
Sheet code		Description			
Material	MS-Q2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	78.931	Qty Part	222
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	27.044	Cutting Number	1
Dim Trim (mm)	3000.007 x 1500.005	Scrap (%)	25.519	Time Cutting (hh:mm:ss)	01:47:42
Notes				Dim Ref.	RX+:10 RX:-10 RY+:10 RY:-10



ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
1	.001-016-00111-01 1		65 x 50	327.8642	2541.4045	0.06	31	00:09:38 (00:00:18)
3	.13		162 x 139.35	828.4853	7660.4839	0.18	1	00:00:25 (00:00:25)
7	1111111\TESTERP111		289 x 164	976.7985	22557.0176	0.531	19	00:04:58 (00:00:15)
9	23.12-P2-22.0-01-S3\23.12-P2-22.0-01-S3051		383 x 179	1034.6582	55315.1719	1.303	4	00:01:01 (00:00:15)
10	500507BB-104\500507BB-104-P007		20 x 23.5	94.0959	376.0638	0.009	58	00:07:06 (00:00:07)
12	500507BB-106\500507BB-106-P047		274.8979 x 138.35	1412.6892	15589.3076	0.367	38	00:45:40 (00:01:12)
14	500507BB-106\500507PP-105-P056		232 x 234.18	951.36	41518.5156	0.978	12	00:03:31 (00:00:17)
15	500507BB-106\500507PP-105-P088		86 x 130.2664	617.8071	11016.874	0.259	4	00:02:56 (00:00:44)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	10	00:02:04 (00:00:12)
17	KIN_3_C4\KIN-3-C4-GIR-TRV-AL1		96.3408 x 91.8508	465.4754	5172.8657	0.122	4	00:02:08 (00:00:32)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	2	00:01:03 (00:00:31)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	6	00:03:06 (00:00:31)
23	TESTE_NESTING\010201520		319.5539 x 330	2131.5247	63862.6484	1.504	21	00:15:53 (00:00:45)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	12	00:02:32 (00:00:12)

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Data sheet Plate

Sheets n°	6	Work File name	Work00489v4_6		
Sheet code		Description			
Material	MS-Q2	Sheet (kg)	105.975	Common cutting time	00:00:00
Thickness (mm)	3	Parts weight (kg)	72.673	Qty Part	279
Dim XY (mm x mm)	3000 x 1500	Scrap (kg)	27.585	Cutting Number	1
Dim Trim (mm)	2843.157 x 1500.014	Scrap (%)	26.03	Time Cutting (hh:mm:ss)	01:52:55
Notes				Dim Ref.	RX+:10 RX:-10 RY+:10 RY:-10



ID	Part code	Description	Size (mm x mm)	Perimeter (mm)	Area	Parts weight (kg)	Qty Part	Time Cutting (hh:mm:ss)
1	.\001-016-00111-01 1		65 x 50	327.8642	2541.4045	0.06	1	00:00:18 (00:00:18)
3	.\3		162 x 139.35	828.4853	7660.4839	0.18	27	00:11:15 (00:00:25)
4	.\ARRUELA SUPERIOR		82 x 82	364.4247	4373.0972	0.103	38	00:06:20 (00:00:10)
5	.\I1015406		191.0727 x 129	800.7764	16962.6543	0.399	39	00:14:28 (00:00:22)
7	1111111\TESTERP111		289 x 164	976.7985	22557.0176	0.531	2	00:00:31 (00:00:15)
8	1212\1212001		162.7705 x 209.7985	844.5706	17873.9512	0.421	35	00:07:27 (00:00:12)
12	500507BB-106\500507BB-106-P047		274.8979 x 138.35	1412.6892	15589.3076	0.367	12	00:14:06 (00:01:10)
13	500507BB-106\500507PP-104-P013		172 x 72	504.7631	11790.4785	0.278	19	00:04:49 (00:00:15)
14	500507BB-106\500507PP-105-P056		232 x 234.18	951.36	41518.5156	0.978	4	00:01:10 (00:00:17)
15	500507BB-106\500507PP-105-P088		86 x 130.2664	617.8071	11016.874	0.259	25	00:18:24 (00:00:44)
16	CLIENTE02\5458		118.4184 x 72.9277	492.5487	4358.0742	0.103	20	00:04:08 (00:00:12)
17	KIN_3_C4\KIN-3-C4-GIR-TRV-AL1		96.3408 x 91.8508	465.4754	5172.8657	0.122	18	00:09:34 (00:00:31)
18	KIN_3_C4\KIN-3-C4-GIR-TRV-AL2		100.8797 x 71.0753	389.2086	4459.0308	0.105	10	00:05:07 (00:00:30)
19	KIN_5_C5\KIN-5-C5-HEL-D1		486.5379 x 486.5379	1993.2399	79696.9219	1.877	3	00:02:41 (00:00:53)
21	KIN_5_C5\KIN-5-FER-C5-CH2419		119.9229 x 45.7647	419.6461	2606.5667	0.061	3	00:01:35 (00:00:31)
27	TESTE-05\1111_5		90.9913 x 30	339.6639	2365.1816	0.056	23	00:04:52 (00:00:12)



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List Parts Details

ID		Part code		Part Required/Nested	
	1	.001-016-00111-01 1		50 / 50	
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	65 x 50		Area Part(m ²)	2541.4045
	Description				
	Notes				
	2	.1260884		40 / 40	
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	1051.5 x 351		Area Part(m ²)	93771.5234
	Description				
	Notes				
	3	.13		40 / 40	
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	162 x 139.35		Area Part(m ²)	7660.4839
	Description				
	Notes				
	4	.Arruela Superior		40 / 40	
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	82 x 82		Area Part(m ²)	4373.0972
	Description				
	Notes				
	5	.11015406		40 / 40	
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	191.0727 x 129		Area Part(m ²)	16962.6543
	Description				
	Notes				



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ID	6	Part code	1111\1111003	Part Required/Nested	21 / 21
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	460 x 370		Area Part(m²)	157009.5156
	Description				
	Notes				
ID	7	Part code	1111111\testerp111	Part Required/Nested	25 / 25
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	289 x 164		Area Part(m²)	22557.0176
	Description				
	Notes				
ID	8	Part code	1212\1212001	Part Required/Nested	35 / 35
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	162.7705 x 209.7985		Area Part(m²)	17873.9512
	Description				
	Notes				
ID	9	Part code	23.12-P2-22.0-01-S3\23.12-P2-22.0-01-S3051	Part Required/Nested	15 / 15
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	383 x 179		Area Part(m²)	55315.1719
	Description				
	Notes				
ID	10	Part code	500507BB-104\500507BB-104-P007	Part Required/Nested	250 / 250
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	20 x 23.5		Area Part(m²)	376.0638
	Description				
	Notes				
ID	11	Part code	500507BB-106\500507BB-106-P004	Part Required/Nested	150 / 150
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	20 x 23.5		Area Part(m²)	376.0638
	Description				
	Notes				



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ID	12	Part code	500507BB-106\500507BB-106-P047	Part Required/Nested	50 / 50
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	274.8979 x 138.35		Area Part(m²)	15589.3076
	Description				
	Notes				
ID	13	Part code	500507BB-106\500507PP-104-P013	Part Required/Nested	25 / 25
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	172 x 72		Area Part(m²)	11790.4785
	Description				
	Notes				
ID	14	Part code	500507BB-106\500507PP-105-P056	Part Required/Nested	40 / 40
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	232 x 234.18		Area Part(m²)	41518.5156
	Description				
	Notes				
ID	15	Part code	500507BB-106\500507PP-105-P088	Part Required/Nested	30 / 30
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	86 x 130.2664		Area Part(m²)	11016.874
	Description				
	Notes				
ID	16	Part code	Cliente02\5458	Part Required/Nested	60 / 60
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	118.4184 x 72.9277		Area Part(m²)	4358.0742
	Description				
	Notes				
ID	17	Part code	KIN_3_C4\KIN-3-C4-GIR-TRV-AL1	Part Required/Nested	25 / 25
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	96.3408 x 91.8508		Area Part(m²)	5172.8657
	Description				
	Notes				



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ID	18	Part code	KIN_3_C4KIN-3-C4-GIR-TRV-AL2	Part Required/Nested	25 / 25
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	100.8797 x 71.0753		Area Part(m²)	4459.0308
	Description				
	Notes				
ID	19	Part code	KIN_5_C5KIN-5-C5-HEL-D1	Part Required/Nested	3 / 3
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	486.5379 x 486.5379		Area Part(m²)	79696.9219
	Description				
	Notes				
ID	20	Part code	KIN_5_C5KIN-5-C5-HEL-D2	Part Required/Nested	2 / 2
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	486.5379 x 486.5379		Area Part(m²)	113381.25
	Description				
	Notes				
ID	21	Part code	KIN_5_C5KIN-5-FER-C5-CH2419	Part Required/Nested	30 / 30
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	119.9229 x 45.7647		Area Part(m²)	2606.5667
	Description				
	Notes				
ID	22	Part code	SEON\0403173	Part Required/Nested	20 / 20
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	250.987 x 295.1774		Area Part(m²)	9671.5
	Description				
	Notes				
ID	23	Part code	Teste_Nesting\010201520	Part Required/Nested	31 / 31
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	319.5539 x 330		Area Part(m²)	63862.6484
	Description				
	Notes				



General Work Information

Machine
Laser 6KW

Work Work00489v4

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ID	24	Part code	Teste_Nesting\9561060	Part Required/Nested	50 / 50
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	300 x 140		Area Part(m²)	25000
	Description				
	Notes				
ID	25	Part code	Teste_Nesting\9561093	Part Required/Nested	24 / 24
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	491.5 x 292		Area Part(m²)	133694.2969
	Description				
	Notes				
ID	26	Part code	Teste_Nesting\Teste-XPR	Part Required/Nested	2 / 2
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	319.5539 x 330		Area Part(m²)	74044.3672
	Description				
	Notes				
ID	27	Part code	Teste-05\1111_5	Part Required/Nested	90 / 90
	Order			Delivery date	
	Material	MS-O2		Thickness (mm)	3 mm
	Size (mm x mm)	90.9913 x 30		Area Part(m²)	2365.1816
	Description				
	Notes				